

MODEL #902/903

SECTION TYPE:
TONGUE & GROOVE

VINYL TOP SEAL:
 YES (OPTION)
 NO

TOP RAIL:
.075" WALL THICKNESS

INTERMEDIATE BOTTOM RAIL:
.075" WALL THICKNESS

REINFORCING STRUTS:
SEE TABLE#3

- NONE
- 1 1/4" x 1 1/4" x 1/8" ANGLE
- 2" x 2" x 1/8" ANGLE
- ALUMINUM BRIDGE STRUT

INTERMEDIATE TOP RAIL W/ CAP & FIN:
.075" WALL THICKNESS
FIN IS .100" x 1 7/8" x FULL WIDTH

SNAP-IN GLAZING BEAD WITH Q-16 HOT MELT

AIRCRAFT CABLE:
7:1 SAFETY FACTOR

BOTTOM RAIL:
.075" WALL THICKNESS

BOTTOM ASTRAGAL:
 3 1/2" (STANDARD)
 7" (OPTIONAL)

2 1/8"

STEEL BALL BEARING ROLLER:

CENTER STILES:
.062" WALL THICKNESS

TOP BRACKET:
12 GA.

END STILES:
.075" WALL THICKNESS
 SINGLE END STILE THRU 14'2" WIDE
 DOUBLE END STILE OVER 14'2" WIDE

CENTER HINGE:
14 GA.

ROLLER HINGE:
14 GA. MIN.

TYP. SECTION

TYP. PANEL

BOTTOM BRACKET:
12 GA. MIN.

DOOR WIDTH

DOOR HEIGHT

LOCK:
 #2 END STILE
 NONE

EXHAUST PORT:
 LEFT
 RIGHT
 CENTER
 NONE

COLOR:
 WHITE
 BROWN
 CLEAR ANODIZED
 BRONZE ANODIZED
 BLACK ANODIZED
 SPECIAL (SPECIFY)
 RAL (SPECIFY)

AVAILABLE SIZES:
THRU 24'-2" x 18'-0"
 1/8" PLEXIGLASS

AVAILABLE SIZES:
THRU 22'-2" x 18'-0"
 1/8" DSB W/ ALUMINUM BOTTOM PANEL
 1/8" PLEXIGLASS W/ ALUMINUM BOTTOM PANEL
 1/8" TEMPERED W/ ALUMINUM BOTTOM PANEL

AVAILABLE SIZES:
THRU 20'-2" x 18'-0"
 1/2" INSULATED W/ INSULATED BOTTOM PANEL *
 1/4" WIRE W/ ALUMINUM BOTTOM PANEL
 1/4" TEMPERED W/ ALUMINUM BOTTOM PANEL

* DOORS WITH INSULATED GLASS USE TWO ALUMINUM PANELS ON BOTTOM SECTION SANDWICHED AROUND 5/16" THICK FOAM

NOTE: ALUMINUM BOTTOM PANEL IS .050" SMOOTH ALUMINUM



CUST:	MODEL #: 902/903
JOB:	QTY:
ARCH:	DOOR WIDTH:
CONT:	DOOR HEIGHT:

OF SECTIONS HIGH (SEE TABLE #1)
OF PANELS WIDE (SEE TABLE #2)

SHEET 'M-26'
DATE: _____
BID #: _____
PAGE ____ of ____

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**TABLE #1
SECTION CHART**

DOOR HEIGHT	NUMBER OF SECTIONS
3'-0" - 4'-0"	2
4'-6" - 6'-0"	3
6'-3" - 8'-0"	4
8'-3" - 10'-0"	5
10'-3" - 12'-0"	6
12'-3" - 14'-0"	7
14'-3" - 16'-0"	8
16'-3" - 18'-0"	9

**TABLE #2
PANEL CHART**

DOOR WIDTH	NUMBER OF PANELS
UP TO 9'-2"	2
9'-3" - 13'-2"	3
13'-3" - 16'-2"	4
16'-3" - 20'-2"	5
20'-3" - 24'-2"	6

**TABLE #3
REINFORCEMENT CHART**

REINFORCEMENT	SECTION WIDTHS PER GLAZING			
	1/8" DSB & TEMPERED	1/8" PLEXIGLASS	1/2" INSULATED GLASS	1/4" WIRE GLASS
NONE	THRU 12'-2"	THRU 12'-2"	THRU 11'-2"	THRU 11'-2"
(1) 1-1/4" x 1-1/4" ALUM. ANGLE PER SECTION	12'-4" - 16'-2"	12'-4" - 16'-2"	11'-4" - 14'-2"	11'-4" - 14'-2"
(1) 2" x 2" ALUM. ANGLE PER SECTION	16'-4" - 20'-2"	16'-4" - 20'-2"	14'-4" - 16'-2"	14'-4" - 16'-2"
ALUMINUM BRIDGE STRUT	20'-4" - 22'-2"	20'-4" - 24'-2"	16'-4" - 20'-2"	16'-4" - 20'-2"