

MODEL # 3715

SECTION TYPE:
TONGUE & GROOVE

VINYL TOP SEAL
 YES (OPTION)
 NO

FOAM TAPE THERMAL BREAK:

POLYURETHANE INSULATION:
R=12.9; U=.19

SKIN MATERIAL:
27 GA. PRE-PAINTED EXTERIOR STUCCO EMBOSSED MINOR RIBS
27 GA. PRE-PAINTED WHITE INTERIOR MINOR RIBS

REINFORCING STRUTS:

SEE TABLE #4 FOR REINFORCEMENT

- NONE
- 2 1/4" STRUT
- 3" STRUT
- 4" C-CHANNEL

AIRCRAFT CABLE:
7:1 SAFETY FACTOR

BOTTOM ASTRAGAL:

- 3 1/2" (STANDARD)
- 7" (OPTIONAL)

END STILES: (PRE-PAINTED)

- 18 GA. SINGLE END STILES (THRU 14'2" WIDE)

FULL-VISION SECTIONS:
THRU 18'2" WIDE

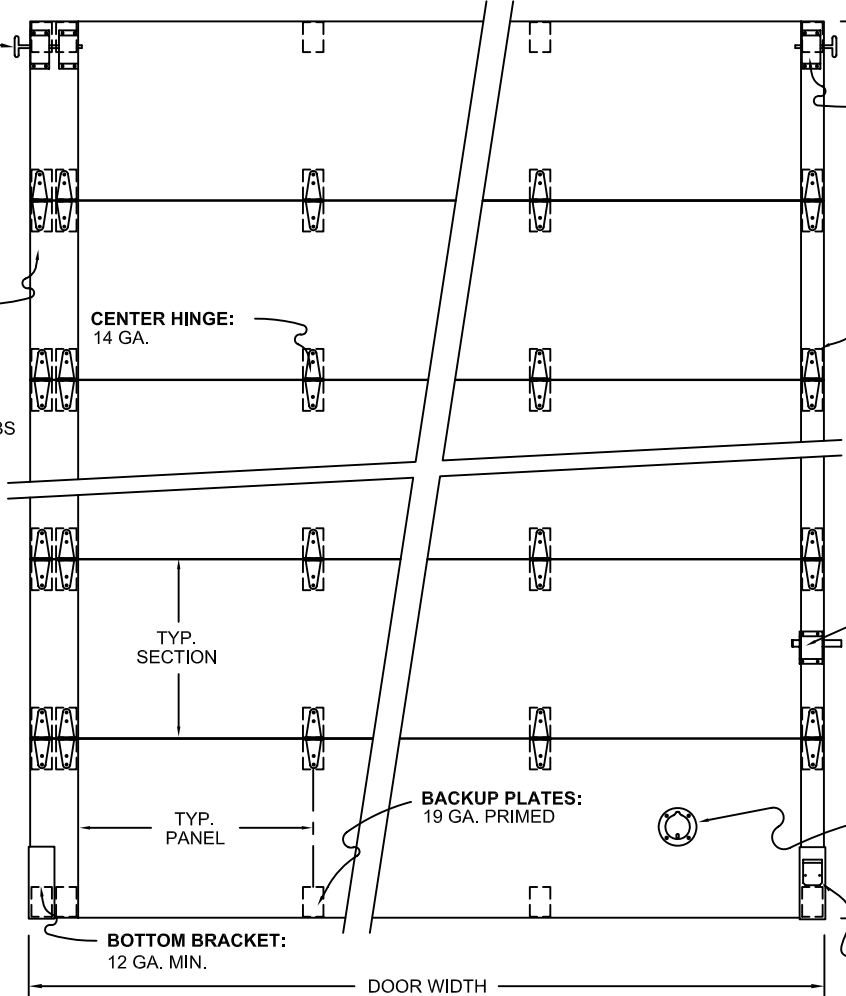
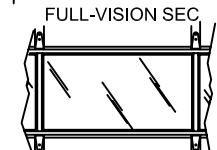
- 1/8" DSB
- 1/8" PLEXIGLASS
- 1/8" TEMPERED
- 1/2" INSULATED
- 1/2" INSULATED TEMP *WHITE AND BROWN ONLY

NOTE: FULL-VISION SECTION AVAILABLE FOR ALL SECTIONS EXCEPT BOTTOM

STEEL BALL BEARING ROLLER:

CENTER HINGE:
14 GA.

BOTTOM BRACKET:
12 GA. MIN.



TOP BRACKET:
12 GA.

ROLLER HINGE:
14 GA. MIN.

EXTERIOR COLOR:

- WHITE
- BROWN
- TAN
- GRAY

LOCK:

- #2 END STILE
- #7 CYLINDER LOCK - NOT AVAILABLE IN FULL-VISION SECTION
- NONE

EXHAUST PORT:

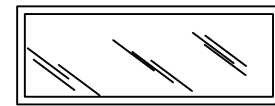
- LEFT 3"
- RIGHT 4"
- CENTER
- NONE

GLAZING:

- SOLID - NO GLAZING
- 1/4" TEMPERED
- 1/2" INSULATED
- 1/2" INSULATED TEMPERED

WINDOW SIZE AVAILABILITY:
SEE TABLE #3

- 24" x 8"
- 24" x 12"



WINDOW FRAME CONSIST OF AN EXTERIOR FRAME AND AN INTERIOR RETAINER, MADE OF RIGID PVC EXTRUSIONS



CUST:	MODEL #: 3715	QTY:	# OF SECTIONS HIGH (SEE TABLE #1)	SECTIONS TO GLAZE:	SHEET 'M-29' DATE: _____
JOB:	DOOR WIDTH:				
ARCH:	DOOR HEIGHT:	# OF PANELS WIDE (SEE TABLE #2)	PANELS TO GLAZE:		BID #: _____
CONT:					PAGE _____ of _____

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**TABLE #1
SECTION CHART**

DOOR HEIGHT	NUMBER OF SECTIONS
6'0"	3
6'3" - 8'0"	4
8'3" - 10'0"	5
10'3" - 12'0"	6
12'3" - 14'0"	7
14'3" - 16'0"	8

NOTE: DOOR HEIGHT IS AVAILABLE IN 3" INCREMENTS

**TABLE #2
PANEL CHART
(LITES PER SECTION)**

DOOR WIDTH	NUMBER OF PANELS
7'0" - 9'2"	2
9'4" - 13'2"	3
13'4" - 16'2"	4
16'4" - 18'2"	5

NOTE: DOOR WIDTH IS AVAILABLE IN 2" INCREMENTS

**TABLE #3
LITE AVAILABILITY CHART**

DOOR WIDTH	WINDOW SIZE	
	24" X 8"	24" X 12"
7'0" - 9'2"	2	2
9'4" - 13'2"	3	3
13'4" - 16'2"	4	4
16'4" - 18'2"	5	5

**TABLE #4
REINFORCEMENT CHART**

DOOR WIDTH	DOOR HEIGHT			
	UP TO 8'0"	8'3" TO 10'0"	10'3" TO 14'0"	14'3" TO 16'0"
UP TO 14'2"	NONE	NONE	NONE	NONE
14'4" TO 16'2"	3ea - 2-1/4"	3ea - 2-1/4"	4ea - 2-1/4"	5ea - 2-1/4"
16'4" TO 18'2"	3ea - 3"	3ea - 3"	4ea - 3"	5ea - 3"

* FOR FULL VISION SECTION REINFORCEMENT SEE MODEL 903.