

**MODEL #: 3200**

**SECTION TYPE:**  
TONGUE & GROOVE

**VINYL TOP SEAL:**  
 YES (OPTION)  
 NO

**SILICONE THERMAL BREAK:**

**EXPANDED POLY-  
STYRENE INSULATION:**  
R=9.1

**SKIN MATERIAL:**

24 GA. PRE-PAINTED EXTERIOR  
27 GA. PRE-PAINTED WHITE INTERIOR MINOR RIBS

**REINFORCING STRUTS:**

SEE TABLE #4

- NONE
- 2 1/4" STRUT
- 3" STRUT
- 4" C-CHANNEL

**AIRCRAFT CABLE:**  
7:1 SAFETY FACTOR

**BOTTOM ASTRAGAL:**

- 3 1/2" (STANDARD)
- 7" (OPTIONAL)

2 1/8"

**STEEL BALL  
BEARING ROLLER:**

**END STILES: (PRE-PAINTED)**

- 18 GA. SINGLE END STILES  
(THRU 14'2" WIDE)
- 16 GA. DOUBLE END STILES  
(OVER 14'2" WIDE)

**CENTER HINGE:**  
14 GA.

**TOP BRACKET:**  
12 GA.

**ROLLER HINGE:**  
14 GA. MIN.

**EXTERIOR COLOR :**

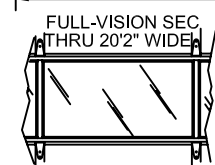
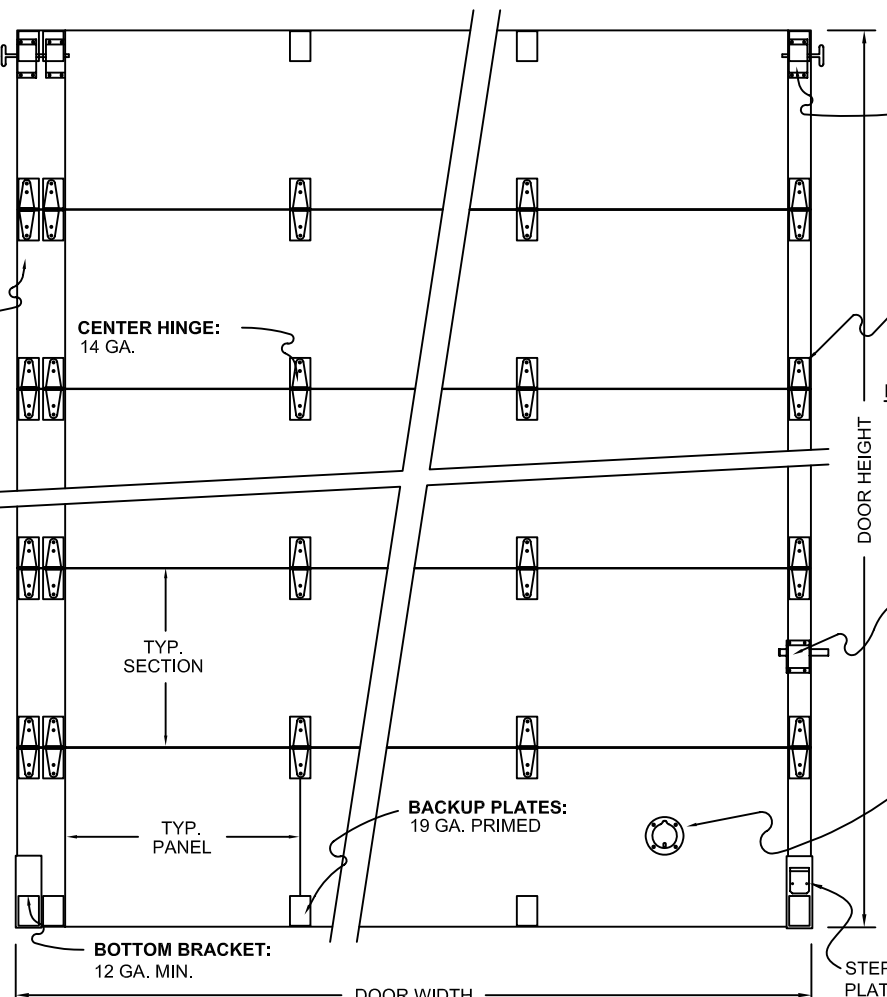
- WHITE
- BROWN
- TAN
- GRAY
- TRINAR WHITE

**LOCK:**

- #2 END STILE
- #7 CYLINDER LOCK -  
NOT AVAILABLE IN  
FULL-VISION SECTION
- NONE

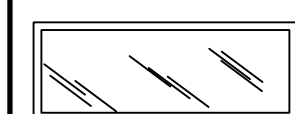
**EXHAUST PORT:**

- LEFT
- RIGHT
- CENTER
- NONE



\*WHITE, BROWN,  
AND CLEAR ONLY.

NOTE: FULL-VISION SECTION AVAILABLE  
FOR ALL SECTION EXCEPT BOTTOM



WINDOW FRAME CONSIST OF  
AN EXTERIOR FRAME AND AN  
INTERIOR RETAINER, MADE OF  
CELLULAR PVC EXTRUSIONS

**GLAZING  
OPTIONS:**  
SEE TABLE #3

- 24" x 8"
- 24" x 12"
- SOLID
- FULL VISION

**GLAZING  
OPTIONS:**

- SOLID
- 1 1/16" INSULATED DSB
- 1 1/16" INSULATED  
TEMPERED



CUST:	MODEL #:	QTY:	# OF SECTIONS HIGH (SEE TABLE #1)	SECTIONS TO GLAZE:	<b>SHEET'M-4R'</b> DATE: _____ BID #: _____ PAGE ____ of ____
JOB:	DOOR WIDTH:	# OF PANELS WIDE (SEE TABLE #2)	PANELS TO GLAZE:		
ARCH:	DOOR HEIGHT:				
CONT:					

# MODEL # 3200

**TABLE #1  
SECTION CHART**

DOOR HEIGHT	NUMBER OF SECTIONS
6'0"	3
6'3" - 8'0"	4
8'3" - 10'0"	5
10'3" - 12'0"	6
12'3" - 14'0"	7
14'3" - 16'0"	8
16'3" - 18'0"	9
18'3" - 20'0"	10
20'3" - 24'0"	11

**NOTE:** DOOR HEIGHT IS AVAILABLE IN 3" INCREMENTS

**TABLE #2  
PANEL CHART**

DOOR WIDTH	NUMBER OF PANELS
7'0" - 9'2"	2
9'4" - 13'2"	3
13'4" - 16'2"	4
16'4" - 20'2"	5
20'4" - 24'2"	6

**NOTE:** DOOR WIDTH IS AVAILABLE IN 2" INCREMENTS

**TABLE #3  
LITE AVAILABILITY CHART**

WINDOW SIZE	DOOR WIDTH	LITES PER SECTION
24" x 8"	7'0" - 9'2"	2
	9'4" - 13'2"	3
	13'4" - 16'2"	4
	16'4" - 20'2"	5
	20'4" - 24'2"	6
24" x 12"	24'3" - 26'2"	7
	7'0" - 9'2"	2
	9'4" - 13'2"	3
	13'4" - 16'2"	4

**TABLE #4  
REINFORCEMENT CHART**

DOOR WIDTH	DOOR HEIGHT					
	UP TO 8'0"	8'3" TO 10'0"	10'3" TO 14'0"	14'3" TO 18'0"	18'3" TO 22'0"	22'3" TO 24'0"
<b>UP TO 14'2"</b>	NONE	NONE	NONE	NONE	NONE	NONE
<b>14'4"- 16'2"</b>	(3) 2-1/4" Struts per Door	(3) 2-1/4" Struts per Door	(4) 2-1/4" Struts per Door	(5) 2-1/4" Struts per Door	(6) 2-1/4" Struts per Door	(7) 2-1/4" Struts per Door
<b>16'4"- 18'2"</b>	(3) 2-1/4" Struts per Door	(1) 2-1/4" Strut per sec	(1) 2-1/4" Strut per sec	(1) 2-1/4" Strut per sec	(1) 2-1/4" Strut per sec w/(2) on bottom sec	(1) 2-1/4" Strut per sec w/(2) on bottom sec
<b>18'4"- 22'2"</b>	(1) 3" Strut per sec	(1) 3" Strut per sec	(1) 3" Strut per sec	(1) 3" Strut per sec	(1) 3" Strut per sec w/(2) on bottom sec	(1) 3" Strut per sec w/(2) on bottom sec
<b>22'4"- 26'2"</b>	(1) 4" CC per sec	(1) 4" CC per sec	(1) 4" CC per sec	(1) 4" CC per sec	(1) 4" CC per sec	(1) 4" CC per sec

\* FOR FULL VISION SECTION REINFORCEMENT SEE MODEL 903.

\* CC = C-CHANNEL