

MODEL #:

- 3717 3718

SECTION TYPE:
TONGUE & GROOVE

STEEL BALL BEARING ROLLER:

- VINYL TOP SEAL:**
 YES (OPTION)
 NO

FOAM TAPE THERMAL BREAK:

POLYURETHANE INSULATION
R= 16.2; U=.18

END STILES: (PRE-PAINTED)

- 18 GA. SINGLE END STILES (THRU 14'2" WIDE)
 16 GA. DOUBLE END STILES (OVER 14'2" WIDE)

SKIN MATERIAL:

27 GA. PRE-PAINTED FLUSH EXTERIOR MINOR RIBS (3717)
27 GA. PRE-PAINTED INTERIOR FLUSH (3717)
27 GA. PRE-PAINTED WHITE INTERIOR MINOR RIBS
EMBOSS: STUCCO

REINFORCING STRUTS:

SEE TABLE #4

- NONE
 2 1/4" STRUT
 3" STRUT
 4" C-CHANNEL

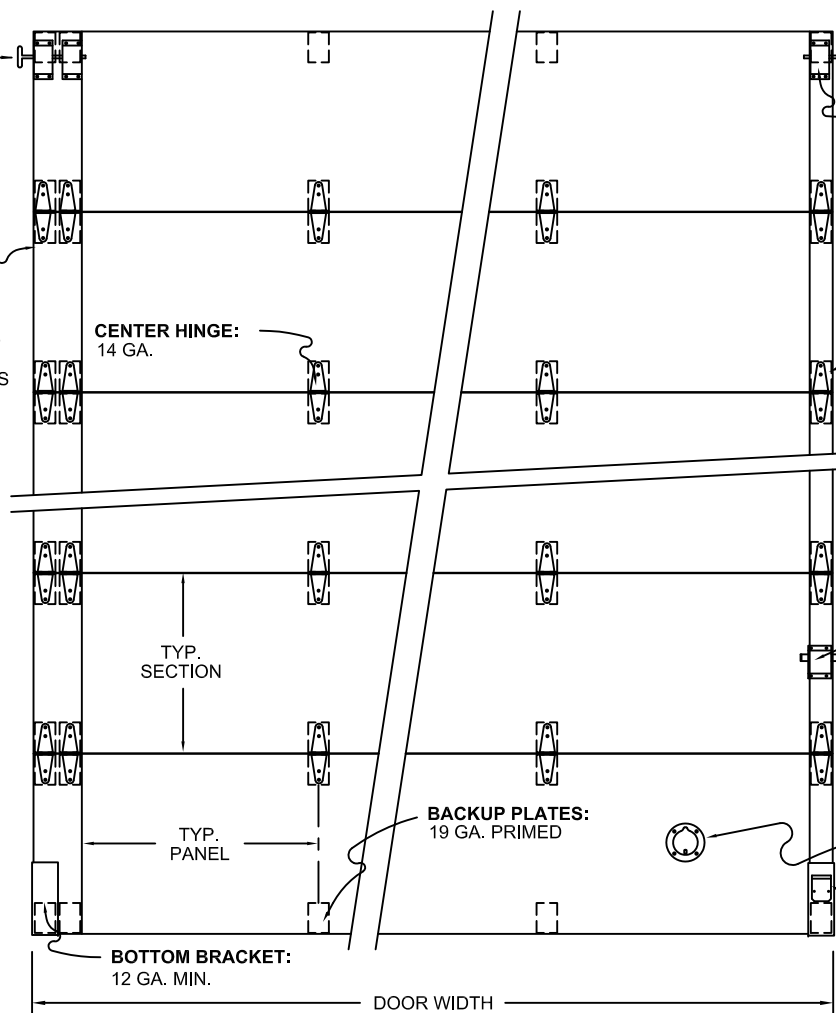
AIRCRAFT CABLE:
7:1 SAFETY FACTOR

BOTTOM ASTRAGAL:

- 3 1/2" (STANDARD)
 7" (OPTIONAL)

FULL-VISION SECTIONS:
THRU 20'2" WIDE

- 1/8" DSB
 1/8" PLEXIGLASS
 1/8" TEMPERED
 1/4" POLYCARBONATE
 1/4" TEMPERED
 1/2" INSULATED TEMP
 1/2" INSULATED



EXTERIOR COLOR:

- TAN
 GREY
 WHITE
 BROWN
 TRINAR BEIGE
 TRINAR WHITE

LOCK:

- #2 END STILE
 #7 CYLINDER LOCK - NOT AVAILABLE IN FULL VISION SECTION
 NONE

EXHAUST PORT:

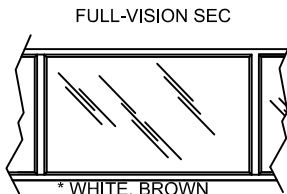
- LEFT 3"
 RIGHT 4"
 CENTER
 NONE

GLAZING OPTIONS:

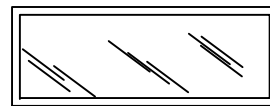
- SOLID-NO GLAZING
 1/2" INSULATED
 1/2" INSULATED TEMPERED

WINDOW SIZE AVAILABILITY:

SEE TABLE #3
 24" x 8"
 24" x 12"



* WHITE, BROWN AND CLEAR ONLY



WINDOW FRAME CONSISTS OF AN EXTERIOR FRAME AND AN INTERIOR RETAINER, MADE OF POLYPROPYLENE

NOTE: FULL-VISION SECTION AVAILABLE FOR ALL SECTION EXCEPT BOTTOM



CUST:	MODEL #:	QTY:	# OF SECTIONS HIGH (SEE TABLE #1)	SECTIONS TO GLAZE:	SHEET 'M-28' DATE: _____ BID #: _____ PAGE ____ of ____
JOB:	DOOR WIDTH:	# OF PANELS WIDE (SEE TABLE #2)	PANELS TO GLAZE:		
ARCH:	DOOR HEIGHT:				
CONT:					

MODEL #'S 3717, 3718

**TABLE #1
SECTION CHART**

DOOR HEIGHT	NUMBER OF SECTIONS
6'0"	3
6'3" - 8'0"	4
8'3" - 10'0"	5
10'3" - 12'0"	6
12'3" - 14'0"	7
14'3" - 16'0"	8
16'3" - 18'0"	9
18'3" - 20'0"	10
20'3" - 22'0"	11
22'3" - 24'0"	12
24'3" - 26'0"	13

NOTE: DOOR HEIGHT IS AVAILABLE IN 3" INCREMENTS

**TABLE #2
PANEL CHART**

DOOR WIDTH	NUMBER OF PANELS
7'0" - 9'2"	2
9'4" - 13'2"	3
13'4" - 16'2"	4
16'4" - 20'2"	5
20'4" - 24'2"	6
24'4" - 26'2"	7
26'4" - 31'6"	8
31'8" - 32'2"	10

NOTE: DOOR WIDTH IS AVAILABLE IN 2" INCREMENTS

**TABLE #3
LITE AVAILABILITY CHART**

DOOR WIDTH	WINDOW SIZE	
	24" X 8"	24" X 12"
7'0" - 9'2"	2	2
9'4" - 13'2"	3	3
13'4" - 16'2"	4	4
16'4" - 20'2"	5	5
20'4" - 24'2"	6	6
24'4" - 26'2"	7	7

**TABLE #4
REINFORCEMENT CHART**

DOOR WIDTH	DOOR HEIGHT					
	UP to 8'	8'3" to 10'3"	10'3" to 14'	14'3" to 18'	18'3" to 22'	22'3" to 26'
UP TO 12'2"	NONE	NONE	NONE	NONE	NONE	NONE
12'4"- 14'2"	(1) 2-1/4" Struts per Door	(1) 2-1/4" Struts per Door	(1) 2-1/4" Struts per Door	(1) 2-1/4" Struts per Door	(1) 2-1/4" Struts per Door	(1) 2-1/4" Struts per Door
14'4"- 16'2"	(1) 2-1/4" Struts per Door	(1) 2-1/4" Strut per sec	(1) 2-1/4" Strut per sec	(1) 2-1/4" Strut per sec	(1) 2-1/4" Strut per sec w/(2) on bottom sec	(1) 2-1/4" Strut per sec w/(2) on bottom sec
16'4"- 18'2"	(1) 3" Strut per sec	(1) 3" Strut per sec	(1) 3" Strut per sec	(1) 3" Strut per sec	(1) 3" Strut per sec w/(2) on bottom sec	(1) 3" Strut per sec w/(2) on bottom sec
18'4"- 22'2"	(1) 3" Strut per sec	(1) 3" Strut per sec	(1) 3" Strut per sec	(1) 3" Strut per sec	(1) 3" Strut per sec w/(2) on bottom sec	(1) 3" Strut per sec w/(2) on bottom sec
22'4"- 26'2"	(1) 4" CC per sec	(1) 4" CC per sec	(1) 4" CC per sec	(1) 4" CC per sec	(1) 4" CC per sec	(1) 4" CC per sec
26'4"- 32'2"	(1) 6" CC per sec	(1) 6" CC per sec	(1) 6" CC per sec	(1) 6" CC per sec	(1) 6" CC per sec	(1) 6" CC per sec

* FOR FULL VISION REINFORCEMENT SEE MODEL 903
* CC = C-CHANNEL