NOTE: This installation can be performed on sawhorses or once the door is installed.

Step 1: Locate strap hinge in desired location between the section joint and the upper end of the emboss.

Step 2: Using the strap hinge as a template, drill through the center hole using a 1/8” drill bit.

Step 3: Take a #8x1/2” Phillips-head screw fasten through strap hinge and the hole drilled in Step 2.

Step 4: Again, using the strap hinge as a template, drill the other 2 holes in the section and take a #8x1/2” Phillips-head screw and fasten in each hole through the strap hinge and section.

NOTE: All holes must be drilled from the outside through the door and insulation, if applicable, with a sharp drill bit to ensure a clean cut. Use care to prevent damaging the door.

NOTE: Maximum drill size is 1/8” drill (.125”)

IMPORTANT: Vinyl safety caps must be installed on uninsulated doors: See inset