



CUST:	MODEL #:
JOB:	QTY:
ARCH:	DOOR WIDTH:
CONT:	DOOR HEIGHT:

OF SECTIONS HIGH (SEE TABLE #1)
OF PANELS WIDE (SEE TABLE #2)

SECTIONS TO GLAZE:
PANELS TO GLAZE:

SHEET 524
DATE: _____
BID #: _____
PAGE _____ of _____

MODEL NO. 524, 524V, 524S

**TABLE #1
SECTION CHART**

DOOR HEIGHT	NUMBER OF SECTIONS
6'0"	3
6'3" - 8'0"	4
8'3" - 10'0"	5
10'3" - 12'0"	6
12'3" - 14'0"	7
14'3" - 16'0"	8
16'3" - 18'0"	9
18'3" - 20'0"	10
20'3" - 22'0"	11
22'3" - 24'0"	12

**TABLE #2
PANEL CHART**

DOOR WIDTH	NUMBER OF PANELS
6'0" - 9'2"	2
9'4" - 13'2"	3
13'4" - 16'2"	4
16'4" - 20'2"	5
20'4" - 24'2"	6
*24'4" - 26'2"	7
*26'4" - 31'6"	8

*524 ONLY

**TABLE #3
REINFORCEMENT CHART**

SECTION WIDTHS	THRU 12'2"	12'3" - 14'2"	14'3" - 16'2"	16'3" - 20'2"
REINFORCEMENT	NONE	(1) 2 1/4" Strut per sec	(1) 2 1/4" Strut per sec	(1) 3" Strut per sec

*CONSULT FACTORY FOR OVERSIZED DOORS.

*FOR FULL VISION SECTION REINFORCEMENT SEE MODEL 903.

**TABLE #4
DOUBLE END STILE CHART**

DOUBLE END STILES	ALL MODELS
	14'-3" & OVER

*CONSULT FACTORY FOR DOORS OVER 18'-0" HIGH