



CUST:	MODEL #:	QTY:	SECTIONS TO GLAZE:
JOB:	DOOR WIDTH:		DATE: _____
ARCH:	DOOR HEIGHT:	# OF SECTIONS HIGH (SEE TABLE #1)	BID #: _____
CONT:		# OF PANELS WIDE (SEE TABLE #2)	TOTAL # OF LITES:
			DATE: _____
			PAGE _____ of _____

SHEET 'M-30'

MODEL # 664

**TABLE #1
SECTION CHART**

DOOR HEIGHT	NUMBER OF SECTIONS
6'-0" - 7'-0"	4
7'-6" - 8'-9"	5
9'-0" - 10'-6"	6
10'-9" - 12'-3"	7
12'-6" - 14'-0"	8
14'-3" - 15'-9"	9
16'-0" - 17'-6"	10
17'-9" - 18'-0"	11

NOTE: DOOR HEIGHTS AVAILABLE IN 3" INCREMENTS
NOT AVAILABLE IN 7'3" HEIGHT

**TABLE #3
LITE AVAILABILITY CHART**

DOOR WIDTH	MAXIMUM AVAILABLE LITES
LITE SIZE 19 1/2" X 12"	
6'-2" - 7'-10"	3
8'-0" - 9'-10"	4
10'-0" - 11'-10"	5
12'-0" - 13'-10"	6
14'-0" - 15'-10"	7
16'-0" - 18'-2"	8
19'-0" - 19'-10"	9
20'-0" - 20'-2"	10
LITE SIZE 40 1/2" X 12"	
8'-0"	2
9'-0"	2
12'-0" & 12'-2"	3
16'-0" & 16'-2"	4
18'-0" & 18'-2"	4

**TABLE #2
PANEL CHART**

DOOR WIDTH	NUMBER OF SHORT PANELS	NUMBER OF LONG PANELS
4'-2" - 6'-0"	2	N/A
6'-2" - 7'-10"	3	N/A
8'-0" - 9'-10"	4	2
10'-0" - 11'-10"	5	N/A
12'-0" - 13'-10"	6	3
14'-0" - 15'-10"	7	N/A
16'-0" - 18'-10"	8	4
19'-0" - 19'-10"	9	N/A
20'-0" - 20'-2"	10	N/A

NOTE: DOOR WIDTHS AVAILABLE IN 2" INCREMENTS

**TABLE #4
REINFORCEMENT CHART**

664	
REINFORCEMENT	SECTION WIDTHS
NONE	THRU 12'-2"
(1) 2 1/4" PER SECTION	12'-4" - 16'-2"
(1) 3" PER SECTION	16'-4" - 20'-2"